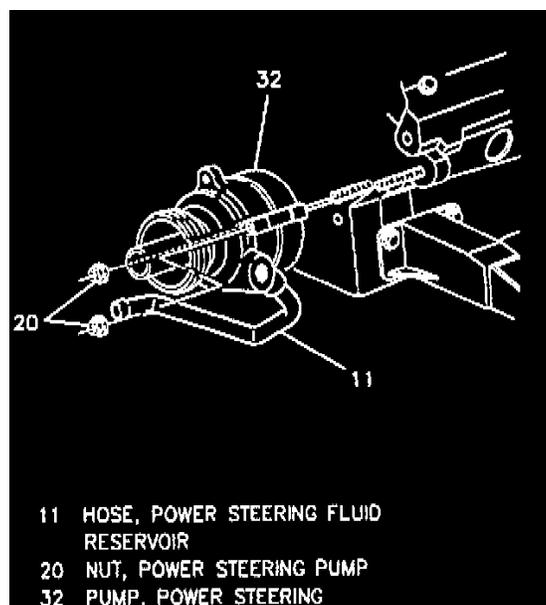


Power Steering Pump: Service and Repair On-Vehicle Service



REMOVE OR DISCONNECT

1. Place drain pan under pump (32).
2. Serpentine belt.
3. Lower vehicle.
4. Front air intake duct.
5. Pulley from pump. Refer to "Power Steering Pump Pulley".
6. Inlet and reservoir hoses from pump. Refer to "Power Steering Line/Hose".
7. Nuts (20).
8. Pump (32).

INSTALL OR CONNECT

NOTICE: Do not start the vehicle with any power steering gear inlet or outlet hoses disconnected. When disconnected, cap or plug all openings of components. Failure to do so could result in contamination or loss of power steering fluid and damage to the system.

1. Position pump (32) to mounting studs.
2. Nuts (20).
 - ^ Tighten bolts/screws (20) to **30 Nm (23 ft. lbs.)**.
3. Inlet and reservoir hoses to pump. Refer to "Power Steering Line/Hoses".
4. Pulley to pump. Refer to "Power Steering Pump Pulley".
5. Front air intake duct.
6. Serpentine belt.
7. Lower vehicle.
8. Refill and bleed power steering system. Refer to "Bleeding Air from the Power Steering System". See: Service and Repair