

2002 Camaro Production Numbers

The following are build counts for the 2002 model year Camaro covering the total plant build at Ste. Therese assembly.

(NOTE: These are tentative figures and they should not change unless there are unforeseen circumstances such as component shortages, work stoppages, or other circumstances beyond control.)

A total of 42,098 Camaros were built for the United States.

Z28 or B4C Special Service - **13,614**
SS - **11,191**
Convertibles - **8,083**

Automatics - **29,034** - 69.5%
6-speeds - **10,188** - 24.4%
5-speeds - **2,555** - 6.1%

Colors:

#1 81U Bright Rally Red - **10,329** - 24.7%
#2 41U Onyx Black - **8,426** - 20.2%
#3 11U Light Pewter Metallic - **5,914** - 14.2%
#4 13U Sebring Silver - **4,907** - 11.7%
#5 28U Navy Blue Metallic - **4,674** - 11.2%
#6 10U Arctic White - **3,805** - 9.1%
#7 71U Sunset Orange Metallic - **1,875** - 4.5%
#8 44U Monterey Maroon Metallic - **1,834** - 4.4%
#9 01U Police (B4C) Two-Tone - **13** - 0.01%

(NOTE: B4C available with special two-tone paint lines using existing factory colors)

Camaro SS Coupe with 6-Speed:

4,811 units - 6.6% of Total Production:

81U Bright Rally Red - **1,617** - 33.6%
41U Onyx Black - **1,349** - 28.0%
28U Navy Blue Metallic - **482** - 10.0%
13U Sebring Silver - **465** - 9.7%
11U Light Pewter Metallic - **403** - 8.4%
71U Sunset Orange Metallic - **263** - 5.5%
10U Arctic White - **232** - 4.8%

Camaro SS Coupe with Automatic:

3,527 units - 4.9% of Total Production:

81U Bright Rally Red - **1,443** - 40.9%
41U Onyx Black - **645** - 18.3%
11U Light Pewter Metallic - **307** - 8.7%
13U Sebring Silver - **306** - 8.7%
28U Navy Blue Metallic - **297** - 8.4%
71U Sunset Orange Metallic - **283** - 8.0%
10U Arctic White - **246** - 7.0%

Camaro SS Convertible with 6-Speed:

1,297 Units - 1.8% of Total Production:

81U Bright Rally Red - **739** - 57.0%
41U Onyx Black - **227** - 17.5%
28U Navy Blue Metallic - **86** - 6.6%
13U Sebring Silver - **78*** - 6.0%
11U Light Pewter Metallic - **74** - 5.7%
10U Arctic White - **52** - 4.0%
71U Sunset Orange Metallic - **41** - 3.2%

* 52 with "Z7D" Brickyard 400 Package

41T Black convertible top - **1,164**

56T Neutral convertible top - **103**
10T White convertible top - **30**

Camaro SS Convertible with Automatic:

1,556 Units - 2.1% of Total Production:

81U Bright Rally Red - **975** - 62.7%
41U Onyx Black - **174** - 11.2%
13U Sebring Silver - **141*** - 11.2%
11U Light Pewter Metallic - **88** - 5.7%
10U Arctic White - **73** - 4.7%
28U Navy Blue Metallic - **59** - 3.8%
71U Sunset Orange Metallic - **46** - 3.0%

* 5 with "Z7D" Brickyard 400 Package

41T Black convertible top - **1,410**
56T Neutral convertible top - **110**
10T White convertible top - **36**

Camaro 1LE:

There were no 1LE Camaros produced in the 2002 model year at Ste. Therese Assembly. [SLP Engineering](#) offered this option as a "second sticker" option.

Camaro B4C Special Service with Automatic:

583 units:

41U Onyx Black - **320** - 54.9%
10U Arctic White - **114** - 19.6%
28U Navy Blue Metallic - **42** - 7.2%
13U Sebring Silver - **33** - 5.7%
44U Monterey Maroon Metallic - **29** - 5.0%
11U Light Pewter Metallic - **25** - 4.3%
01U Police (B4C) Two-Tone - **13** - 2.2%
71U Sunset Orange Metallic - **1** - 0.2%

Camaro B4C Special Service with 6-speed:

125 units:

41U Onyx Black - **62** - 49.6%
81U Bright Rally Red - **18** - 14.4%
10U Arctic White - **14** - 11.2%
13U Sebring Silver - **12** - 9.6%
28U Navy Blue Metallic - **8** - 6.4%
71U Sunset Orange Metallic - **7** - 5.6%
44U Monterey Maroon Metallic - **2** - 1.6% (tie)
11U Light Pewter Metallic - **2** - 1.6% (tie)

Units with LS1 Engine:

Camaros with LS1 Engine (Z28 and SS) - **24,805** - 59.4%

Units with V-6 Engine:

Camaros with 3800 V-6 engine - **16,972** - 57.6%

Emissions Equipment:

Camaros were built with NG1 Northeast Emissions - **2,968** - 7.1%
Camaros were built with FE9 Federal Emissions - **33,180** - 79.4%
Camaros were built with YF5 California Emissions - **5,224** - 12.5%

Dealership Orders:

Camaros were ordered as "Stock" orders by dealers - **33,580**
Camaros were ordered as "Sold" orders by dealers (special orders) - **5,951**
Camaros were ordered as "Fleet" by dealers (for Police, federal government, and large business/rental/concerns)

- 2,246

Additional Packages:

V-6 Camaros ordered with Y87 Package - **2,412**
(360 were sold orders)
Camaros ordered with the Y3F Sport Appearance Package - **4,985**
(457 were sold orders)
Camaros ordered with Y3B SLP Rally Sport Package - **443**
(29 were sold orders)
Camaros ordered with WU8 SS Performance/Appearance Package - **11,191**
(3,362 were sold orders and 63 were fleet orders)

Interiors:

19B Ebony "Congo-Lexington" Cloth - **11,461**
192 Ebony "Supersoft - Sierra" Leather - **16,276**
193 Ebony/Pewter "Supersoft-Sierra" Anniv. Spec. Leather - **3,367**
522 Neutral "Supersoft - Sierra" Leather - **3,767**
92B Medium Gray "Congo-Lexington" Cloth - **6,754**
194 Ebony Prado Leather (Europe and Russia only) - **117**
524 Neutral Prado Leather (Europe and Russia only) - **35**

Convertibles:

10T white top - **208**
41T Black top - **6,924**
56T Neutral top - **951**

Additional Options/Stereo Systems:

CC1 Removable roof panels - **24,071** - 57.6%
C49 Rear Defogger - **30,160** - 72.2%
NW9 Traction Control - **19,865**
UK3 Leather wrapped steering wheel with duplicate radio controls - **28,567**
U1S 12-disc remote CD changer - **8,866**

These build counts cannot be broken down any further than this (i.e. cannot calculate how many Z28 Convertibles were built in a specific color with a specific interior).