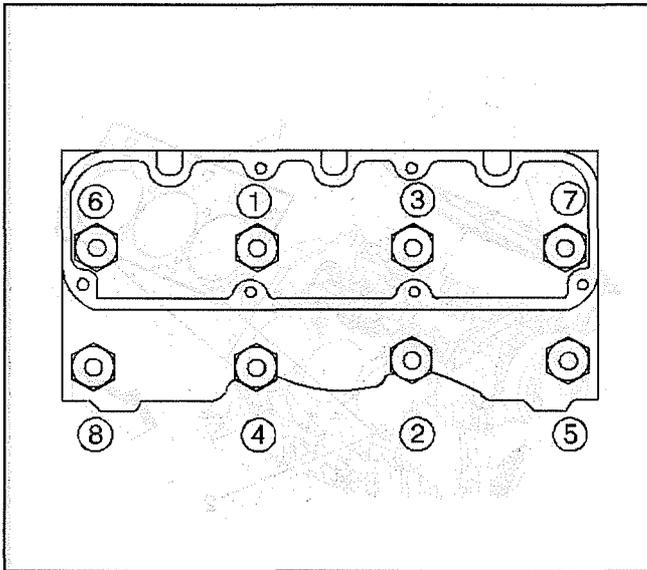
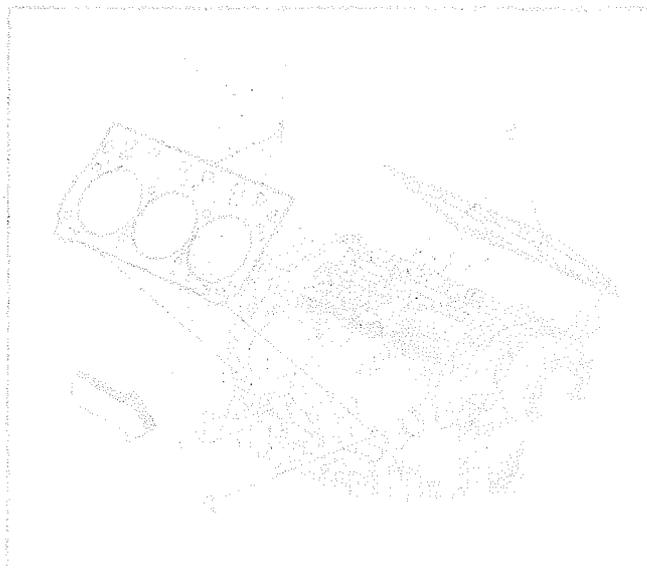


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2. Install the right cylinder head (3).

- Removal Procedure**
- 1 Drain the engine coolant. Refer to *Draining and Filling Cooling System (3.8 L) in Engine Cooling*.
 - 2 Remove the lower intake manifold. Refer to *Intake Manifold Replacement (Lower)*.
 - 3 Remove the right exhaust manifold. Refer to *Exhaust Manifold Replacement (Right)*.
 - 4 Remove the valve rocker arms and push rods. Refer to *Valve Rocker Arm and Push Rod Replacement*.
 - 5 Remove one cylinder head bolt (1).
 - 6 Remove the right cylinder head (3).

Notice: Refer to *Fastener Notice* in Cautions and Notices.

3. Tighten the cylinder head bolts following the given sequence.

Tighten

Tighten the cylinder head bolts to 50 N-m (37 lb ft) in sequence shown. Use the *J 36660-A* to torque the cylinder head bolts an additional 120 degrees.

4. Install the pushrods and the valve rocker arms. Refer to *Valve Rocker Arm and Push Rod Replacement*.
5. Install the right exhaust manifold. Refer to *Exhaust Manifold Replacement (Right)* in Engine Exhaust.
6. Install the lower intake manifold. Refer to *Intake Manifold Replacement (Lower)*.
7. Refill the engine coolant. Refer to *Draining and Filling Cooling System (3.8 L) in Engine Cooling*.
8. Change the engine oil and filter. Refer to *Engine Oil and Oil Filter Replacement*.