

SECTION 11

HEADLINING

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HEADLINING—CLOTH AND VINYL COATED ALL STYLES—EXCEPT "55 AND 65" STATION WAGONS

DESCRIPTION

The headlining assembly is formed to the contour of the roof panel by concealed listing wires. The listing wires are retained to the headlining by listing wire pockets which are part of the headlining assembly.

Depending upon the body type and style, the listing wires are attached to the side roof rails by either inserting wires directly into holes in side rail or into a clip which is screwed into the side rail. (See View "A and B" in Fig. 11-1.)

On certain styles, the listing wires are further attached to the roof panel by tabs on the front to rear longitudinal roof bow. (See View "D" in Fig. 11-1.)

When pinchweld finishing lace is used at the windshield and back window or back body opening, the headlining is attached by means of cement at those areas.

Where garnish moldings are utilized the headlining is tacked or stapled in addition to being cemented at the windshield and back window or back body opening (View "E", Fig. 11-1 and Fig. 11-2).

The headlining is retained along the side roof rails by cementing or the use of a pronged retainer. Depending upon the style, garnish moldings or pinchweld finishing lace is also used to assist in retaining the headlining. The side roof rail garnish moldings are secured to the pinchweld flange by clips that are located in the molding. (See Figs. 11-3 and 11-4.)

On styles where a upper quarter trim panel is

utilized, the headlining is tacked or stapled to a trim stick in the roof extension area (See Fig. 11-2). The upper quarter trim is retained by clips (See Fig. 11-2). On "E" Body Styles the upper quarter trim is further retained by cementing the forward edge to the side roof rail. On styles where the headlining covers the entire roof extension area, the headlining is retained along the rear compartment shelf by a pronged retainer (See Fig. 11-5).

REMOVAL

1. Place protective coverings over seat cushions and backs.
2. Prior to removing headlining, remove following hardware and trim assemblies if present.
 - a. Windshield side and upper garnish moldings or finishing lace.
 - b. Rear view mirror support.
 - c. Sun shade supports.
 - d. Dome or rear quarter courtesy lamps.
 - e. Coat hooks.
 - f. Side roof rail moldings or finishing lace.
 - g. Back window garnish moldings or finishing lace.
 - h. Center pillar finishing moldings.
 - i. Rear quarter trim, where necessary.

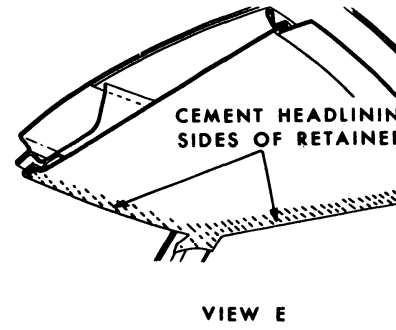
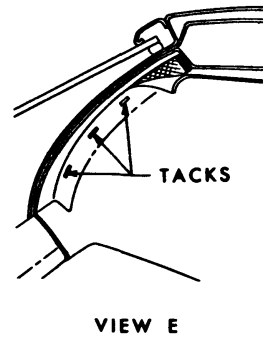
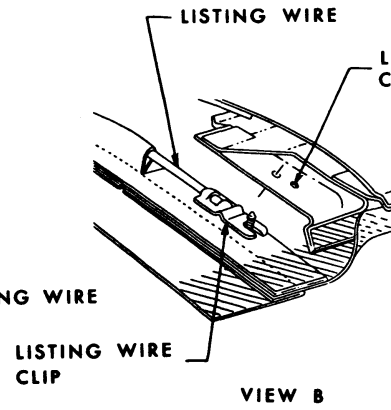
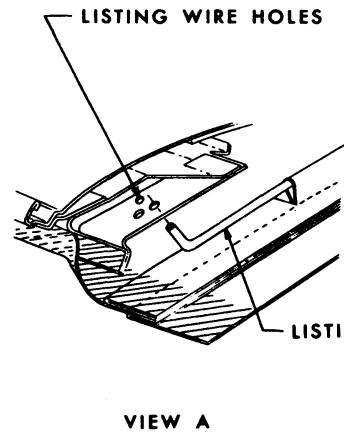
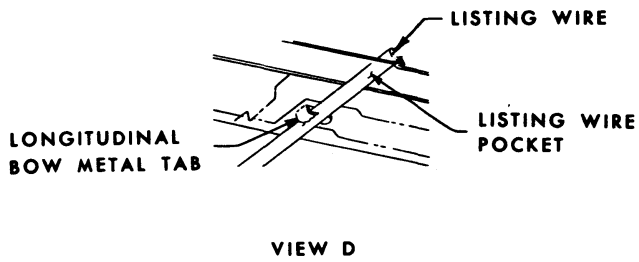
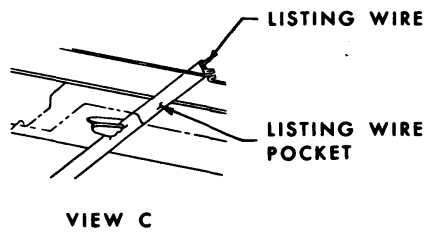
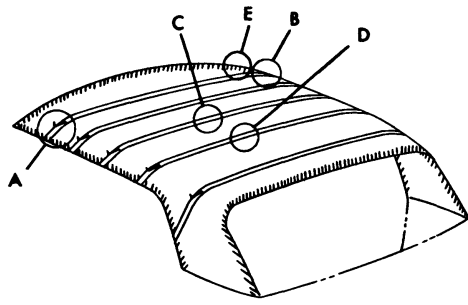


Fig. 11-1—Vinyl and Cloth Headlining Installation

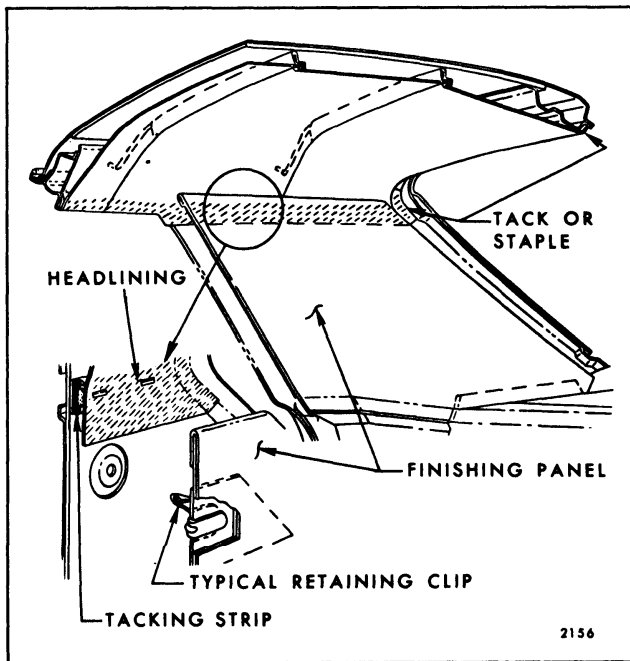


Fig. 11-2—Upper Quarter Trim Installation

- j. Upper quarter trim finishing panel (on styles so equipped).
- k. Back body opening garnish moldings or finishing lace.
- 1. Shoulder strap anchor plate and escutcheon.
- 3. Carefully remove tacks or staples securing headlining at windshield and back window opening or back body opening.
- 4. On styles using pronged retainers, use headlining inserting tool, J-2772 or similar wide-bladed tool and carefully disengage headlining from pronged retainers where present.
- 5. Carefully detach cemented edge of headlining around entire perimeter.
- 6. Starting at front of body, carefully disengage No. 1 and No. 2 listing wires from side roof inner rails and supporting tabs on longitudinal (front to rear) bow on styles so equipped (View "D" in Fig. 11-1). In like manner, working from rear of body, disengage listing wires from side roof rails and supporting tabs on longitudinal bow. Exercise care to keep headlining material clean by gathering or folding headlining with listing wires on outside.
- 7. At No. 3 listing wire, bend down tab securing listing wire (View "C" in Fig. 11-1) and remove headlining assembly from body.

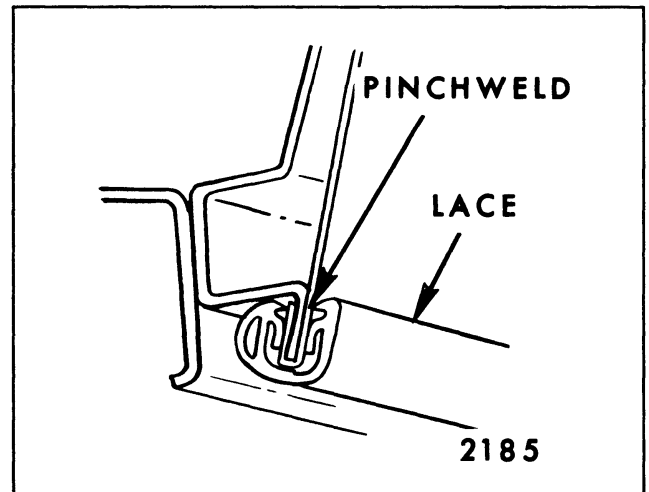


Fig. 11-3—Pinch Weld Finishing Lace

IMPORTANT: Note in which holes listing wires are installed in side roof rails. Listing wires should be placed in same hole when replacing headlining.

- 8. If replacing headlining, remove listing wires from pockets of old headlining.

IMPORTANT: Listing wires removed from old headlining must be installed in corresponding pockets of new headlining.

INSTALLATION

- 1. If previously removed, install listing wires into corresponding pockets of new headlining assembly.
- 2. Apply approved trim cement to headlining attaching surface at windshield, side roof rail and back window or back body opening. On styles that utilize pinchweld finishing lace be certain cement is applied to both sides of retainer at windshield and back window or back body opening. (View "E", Fig. 11-1 and Fig. 11-5).
- 3. Lift headlining assembly into body and install No. 3 listing wire and listing wire pocket over metal tab at roof bow (View "C", Fig. 11-1). Bend up tab to secure listing wire to bow. Make certain headlining is centered in body.
- 4. When new headlining is being installed on styles equipped with longitudinal bow (except cloth headlining) slit listing wire pockets at each tab location on longitudinal bow (approximately 1-1/2" in length). Working rearward from No. 3 listing wire, install listing wires in side roof rails and over tabs on longitudinal

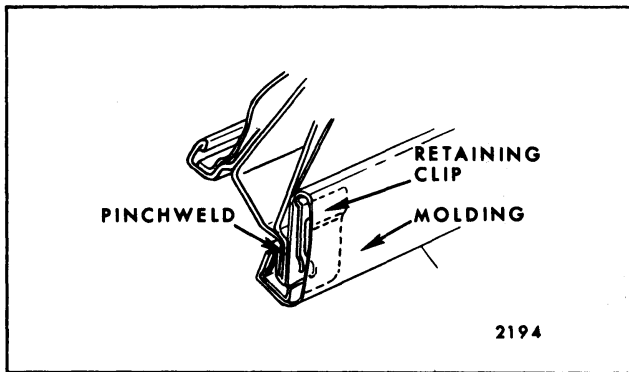


Fig. 11-4—Side Roof Rail Garnish Moldings

bow. In like manner, working forward, install No. 2 and No. 1 listing wires. (View "D", Fig. 11-1).

NOTE: Listing wires may be adjusted up or down by utilizing appropriate holes in side roof rails. Listing wires should rest tight against roof panel after installation. (Views "A" and "B" in Fig. 11-1).

5. Stretch and secure headlining at windshield and back window or back body opening. Stretch and

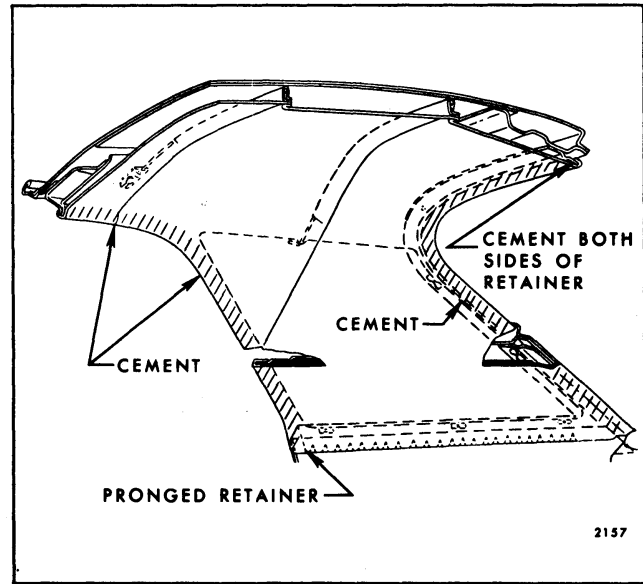


Fig. 11-5—Headlining Installation at Roof Extension

secure headlining at rear quarters and side roof rails. Permanently attach material removing draws and wrinkles and replace all previously removed inside hardware and trim assemblies.

HEADLINING—FLOCKED HEADLININGS

DESCRIPTION

The flocked headlining assembly consists of five individual sections.

The headlining sections are secured in place by retainers formed to the contour of the roof panel. Plastic moldings are snapped over the retainers and cover the retainers and edges of the headlining sections. Windshield, back window and side roof rail garnish moldings, also assist in holding the headlining in place.

When necessary, the headlining sections may be individually removed and replaced.

REMOVAL (ONE OR MORE SECTIONS)

1. Place protective coverings over seat cushions and backs.
2. Remove side roof rail moldings. If removing front section of headlining, remove windshield upper and side garnish moldings, sunshade
3. With flat-bladed tool, carefully pry one end of plastic molding from retainer and remove (View "C", Fig. 11-6). Remove plastic moldings from both retainers securing section of headlining being removed.
4. When removing individual sections, use flat-bladed tool and carefully pry one edge of headlining section from retainer and remove from body.
5. If removing headlining section at back window, remove tacks or staples securing section at back window opening.

support assemblies and rear view mirror support. If removing rear section, remove back window garnish moldings, side roof rail garnish moldings and rear quarter trim assembly to gain access to headlining at side roof rail area. If center sections are removed, where required, remove dome lamps, coat hooks, coat hook spacers (if present) and shoulder strap anchor plates and escutcheons.